

# TK-HYDROMAX® 2002

## Foundation Waterproof Coating (Commercial)

Solvent Base | IAPMO ER# 0338 | Meets ICC-AC-29

Item No. TK-2002

### PRODUCT DESCRIPTION

TK-HYDROMAX® 2002 is a non-breathable, single component, fluid applied foundation coating. This solvent-based, rubberized polymer formulation is used to waterproof below-grade concrete surfaces.

### USES:

Suitable for exterior use on below-grade foundation walls, CMU and poured or precast concrete.

### APPLICATION PROCEDURES:

#### PREPARATION:

A clean, dry and frost free surface is required. Any dirt, oils, grease, debris, concrete laitance or other contaminants must be removed. Surfaces should be smooth and free of any voids, spalled areas, loose substrate, protrusions or coarse aggregate. To remove dirt, dust or loose stones, the substrate must be wire-brushed, swept with a stiff broom or blown with high pressure air. Surfaces of poor quality or with excessive laitance may require shot blasting or pressure washing to rid it of contaminants and to provide a dense, smooth surface. Defects such as spalled concrete or poorly joined areas must be repaired. Any and all previous coatings must be removed prior to application of this product. All masonry joints must be tooled and brushed. The assembly wall is to be unparge.

When applying to CMU substrates, make sure all mortar joints are tooled both inside and outside to form a continuous mortar joint.

When applying to poured concrete, remove all form ties inside and out, while pre-treating all tie holes with TK-Super Seal, or pre-approved caulk prior to the waterproofing application.

#### New/"Green" Concrete and Damp Surface preparation

New concrete should be allowed to cure until the surface appears dry. For proper adhesion, any concrete walls or concrete blocks that have been placed late in the year should be allowed to gain sufficient strength prior to application. TK-HYDROMAX® 2002 may be applied to "green" concrete, however any visible, running or standing water should be removed prior to application. Control joints should be sprayed using TK-HYDROMAX® 2002. Once cured, apply TK-CLIMATE FLASH™ sheet membrane, or an approved equal, and extend 6" on both sides of joint. Caulk edges with TK-SUPER SEAL™.

#### Existing Concrete preparation

Tie-holes, bug holes and surface abnormalities exceeding 1/2" in diameter or 1/8" deep (or both) shall be pretreated using either a small amount of TK-HYDROMAX® 2002 back rolled or a lean concrete mix of grout. Surfaces that are cracked, pitted, honeycombed or heavily bug holed may be filled with waterproofing, TK-SUPER SEAL™ or an approved caulk. Gaps may also be filled with a compatible sealer or caulk. Remove windows, protrusions and form match lines. High spots greater than 1/32" in height should also be removed.

### TECHNICAL DATA

Composition and Materials:	A rubberized polymer blend in an aromatic hydrocarbon blend solvent.
% Solids by Weight:	44-45%
Flash Point:	Flammable, less than 100°F
Drying Time:	1 hour (recoat 2-4 hours)
Tack Free Full Cure	3-7 days
VOC Content:	< 600 g/l
A.I.M. Category:	Waterproofing Sealers and Treatments Maximum VOC 600 g/l

### TESTING DATA

APPLICABLE STANDARDS	TK-HYDROMAX® 2002 PERFORMANCE
<b>ASTM C 1306/D5385:</b> Hydrostatic Pressure over Cracks	.310 (45.0) MPa (psig)
<b>ASTM C 836-03 Section 6.10:</b> Adhesion Strength	11.9 lbf/inch
<b>ASTM D 2939:</b> Resistance to Water	Passed
<b>ASTM C 836-89 Section 6.7:</b> Low Temperature Flexibility and Crack Bridging	11.9 lbf/inch
<b>ASTM D 412:</b> Vulcanized Rubber and Thermoplastic Elastomers - Tension	637%
<b>ASTM E 96-00:</b> Water Vapor Transmission and Vapor Permeability Test, Procedure B	0.05 Perms 0.0015 Permeability
<b>ASTM C 1305:</b> Crack Bridging Ability	Pass, showed no cracking or loss of adhesion upon completion of 10 cycles of movement at -15°F.
<b>ASTM C 1306:</b> Hydrostatic Pressure Resistance	Passed long-term test
<b>ASTM C 1522:</b> Extensibility after Heat Aging	No cracks, tears or holes observed after extending the membrane.

**Drain and Penetration Detailing** - Once the waterproofing membrane has cured, any penetration openings must be sealed and stabilized.

**Back Fill and Drain Tile** - Install a fabric socked drain tile with proper hook up and daylight. Back fill with clean pea stone for proper drainage.

#### MIXING:

The material is ready for use and requires no mixing unless signs of separation are evident. It is unlawful to further reduce with non-exempt solvents.

**APPLICATION:**

TK-HYDROMAX® 2002 should be applied directly to concrete by spray. A typical sprayer is a Graco 733/833 45:1 airless with a 0.039 tip. Brush and/or roller will work for application to smaller areas or for touch ups.

**Installation of Dimple Board, Protection Insulation:**

Protect TK- HYDROMAX® 2002 from other traffic, construction materials or backfill to avoid damaging it. Once the membrane has properly cured, use a protection/drainage composite with filter fabric. Extruded polystyrene insulation boards are compatible with TK-HYDROMAX® 2002 once the product has fully cured.

**CLEAN UP:**

Use TK-00 XYLENE to clean tools and equipment. Pump solvent through the spray equipment to remove material residue which can clog the hose and wand assembly.

**COVERAGE:**

The coverage rate is inversely affected by the texture and porosity of the substrate. One coat is sufficiently applied at 26-27 square feet per gallon (60 wet mils). Inspect the surface and make certain that the coverage of the coating is continuous and uninterrupted. Any area that is thin may be recoated.

**Coverage rates are provided as a guideline only. Many factors including surface texture, porosity and weather conditions will determine actual coverage rates.**

**MAINTENANCE:**

Minimal maintenance is required. If weathering occurs, TK-HYDROMAX® 2002 may be reapplied to the affected area.

**LIMITATIONS:**

- SAFETY PRECAUTIONS: A fitted organic/carbon filter respirator, and appropriate eye protection, must be worn at all times during application of this product. The coating must be applied at temperatures between 0°F to 100°F.
- Apply directly to concrete surfaces.
- Do not apply over lightweight insulating concrete forms. If insulation is used it must be installed overtop the membrane.

**FIRST AID:**

- Consult this product's safety data sheet for additional health and safety information. Safety Data Sheets are available through TK distributors, the TK office and the TK website.

**AVAILABILITY:**

TK-HYDROMAX® 2002 is available through TK Distributors. Contact

TK Products for the nearest distributor.

Available in Dawn Mist and Stone Gray.  
Available in residential and commercial formulations.

Packaged in 55-gallon drums and 5-gallon pails.

FOR PROFESSIONAL USE ONLY

10/13/20 Last Rev. 10/16/19

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**TK Products Construction Coatings**

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